



Product Technical Data Sheet

Type : PVC Compound for Pipes.

Composition: PVC resin, stabilizers, fillers, lubricants and additives.

Usage: used as low pressure pipe.

Color. : As per Customer Request.

Specifications:-

Property	Test Method	Unit	Typical Value
Specific Gravity	ASTM D792-91	g/ cc ± 0.02	1.45
Hardness	DIN 53505	Shore D +/- 2	80
Tensile Strength	ASTM D638-96	kg/ c m ³	489
Elongation at break	ASTM D638-96	$\pm 3\%$	141

Working conditions for extrusion:

Any good extruder designed for PVC may be suitable for this type of extrusion provided that it is equipped with homogenizing capacity.

Packing

Packed in PP bags with inner PE bag.

Storage

Keep containers dry and tightly closed to avoid moisture absorber and contamination. Keep in dry cool good ventilated dust free store.

**The results based on tests made in our laboratory and on experience are given in good faith.*